

## DROPLET SIZE OF VIROCIDIC DISINFECTANT LIQUID FROM VORTEX INJECTOR SPRAYER UNDER DIFFERENT OPERATING CONDITIONS

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**Abstract.** The successful development of the livestock industry directly depends on veterinary and sanitary well-being. There are different types of disinfectants on the market, but their use in the same doses or overuse rates leads to increasing antimicrobial resistance of microorganisms. This fact can cause the appearance of more robust microorganisms, increase economic costs, and lead to an environmental disaster in the livestock sector. The disinfection efficiency depends on many factors, such as the concentration and temperature of the disinfectant, exposure time, room air temperature, the purity of the treated surface, and the sprayers' technical capabilities. A laboratory setup has been developed to simulate the disinfection process using a new sprayer under various operating conditions. A measuring unit was developed to conduct studies of the dispersion analysis of the spray. According to the experimental data, graphical dependencies are constructed showing the effect of the working pressure in the vortex device on heating of compressed air at the inlet to the sprayer, the degree of heating of the disinfectant liquid by compressed hot air, and the kinematic viscosity of the disinfectant liquid versus its temperature. The droplet sizes at different conditions of the sprayer operation are obtained. A thermomechanical (dispersion-condensation) method of applying the disinfectant liquid is proposed to increase veterinary and sanitary measure efficiency. The method's principle is based on breaking up the liquid into fine particles and heating them from a hot gas flow kinetic energy. Based on the obtained experimental data, the operating conditions of the developed vortex injector sprayer were determined to satisfy specific veterinary and sanitary requirements.

**Keywords:** disinfection, sprayer, pressure, droplet size.

### Introduction

The modern conception of science and technology development in crop and livestock production covers many different tasks, such as improving the efficiency, reliability, and safety of process operations and implementing effective measures for veterinary and sanitary protection of agricultural rooms and equipment. One solution to these problems is connected with the development of technical devices with dispersed gas-liquid flows. However, the research complexity of dispersed flows determined by interfacial and intercomponent pattern formation and the effect of geometrical and working parameters limits the study of fluid dynamics and heat transfer processes in spray devices and apparatuses [1].

The study of sprayers includes numerous measurement techniques and mathematical models providing recommended practices for calculating and improving their efficiency. Besides, experimental papers describe laboratory measurements of the droplet size, and theoretical studies propose droplet distribution functions by number, size, and mass [2]. When dispersing liquids by known sprayers, a polydisperse droplet system is formed, determined by the number and degree of broke-up droplets in the spray [3]. Size analysis methods for disinfectant liquids depending on the flow rate, direction, and velocity of droplets have been studied earlier [4-6]. However, as far are not well investigated: changing the droplet size during the spray interaction with the environment, dispersion process due to heating the liquid, and injecting the droplets with the gas flow.

The purpose of this work is to investigate the effect of the physical and mechanical parameters of the new vortex injector sprayer on the characteristics of the disinfectant spray under various operating conditions.

### Materials and methods

From previous studies [6-9], as the crucial factors affecting the spray dispersion, the following parameters were determined:

1. Design features of the sprayer;
2. Working pressure of the spray liquid ( $P$ , MPa);
3. Temperature of the working liquid ( $T$ , °C);
4. Kinematic viscosity of the working liquid ( $\nu$ ,  $\text{m}^2 \cdot \text{s}^{-1}$ ).

Fig 1 presents a disinfectant laboratory setup developed to evaluate these parameters' effect on the spray dispersion.

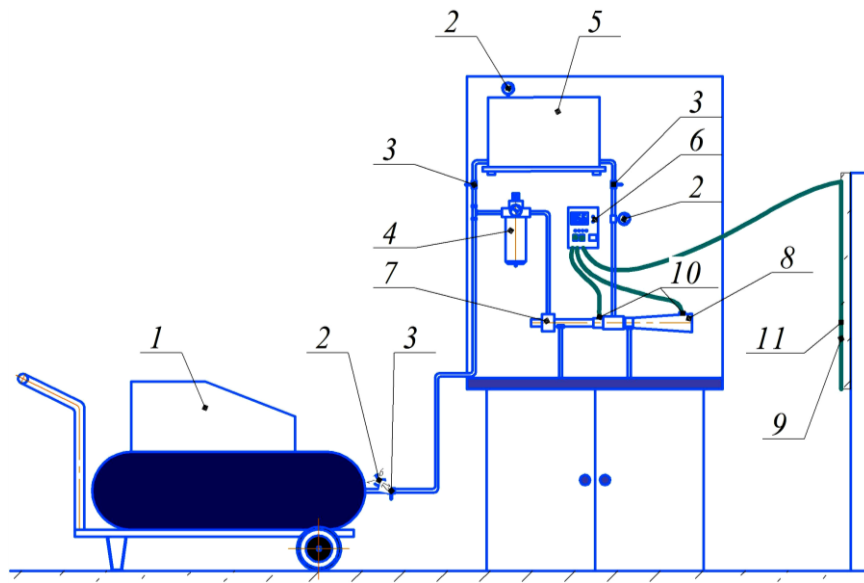


Fig. 1. **Laboratory setup:** 1 – compressor; 2 – manometer; 3 – valve; 4 – dewatering tank; 5 – mixing tank; 6 – universal meter-regulator; 7 – vortex tube; 8 –vortex injector sprayer; 9 – treated surface; 10 – temperature sensors; 11 – rotameter; 12 – water meter

The experimental setup consists of the vortex injector sprayer 8 and systems for supply, measurement, and control of the disinfectant liquid and compressed air flows. The disinfectant system includes a 0.12 m<sup>3</sup> mixing tank 5 made of stainless steel, compressor 1, and pipelines. Through the pipeline, the working liquid is delivered to the sprayer 8. Compressed air from the compressor 1 is supplied to a vortex tube 7 via a dewatering tank 4. The rotameter 11 and SGV-15 water meter 12 are designed to measure compressed air and working liquid flow rates, respectively. Manometer 2 is used to control the working pressure of liquid and compressed air. The valve 3 controls the compressed air supply. Thermocouples 10 (with an Owen-2TRM110 meter-regulator) measure the air temperature supplied through the vortex tube 7 at the inlet and the gas-liquid flow temperature at the outlet of the sprayer.

A series of experiments were carried out using the developed injector-type sprayer (Figure 2) with a set of geometrical parameters according to Table 1 to evaluate the effect of its design parameters on the dispersion of droplets, heat transfer from heated compressed air to the working liquid, density and uniformity of disinfectant solution coating.

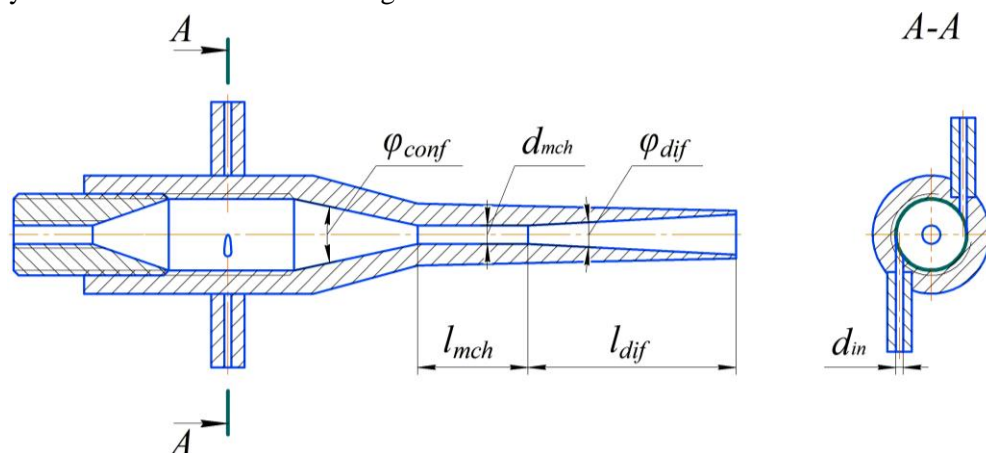


Fig. 2. **Scheme of vortex injector sprayer:**  $\varphi_{conf}$  – cone angle of the confuser;  $\varphi_{dif}$  – cone angle of the diffuser;  $l_{mch}$  – length of the mixing chamber;  $l_{dif}$  – length of the diffuser chamber;  $d_{mch}$  – diameter of the mixing chamber;  $d_{in}$  – diameter of the tangential liquid supply channel

Table 1

**Geometrical parameters of the vortex injector sprayer**

Symbol	Unit	Value
$\varphi_{conf}$	degrees	$24 \pm 1$
$\varphi_{dif}$	degrees	$6 \pm 1$
$l_{mch}$	mm	31
$l_{dif}$	mm	58
$d_{mch}$	mm	5
$d_{in}$	mm	1

The experimental setup allows simulating the disinfection of treated surfaces by spraying liquid chemicals. In order to determine the droplet size of the spray, it is possible to vary the parameters of the disinfectant liquid: working pressure – from 0 to 0.6 MPa and temperature – from 0 to 80 °C). A measuring unit (Figure 3) consists of a personal computer 1, a Micromed-3 (version 3-20) digital microscope 2, the Goryaev's counting chamber as the slide 3. The counting chamber is a specific slide glass with a microscopic grid applied to it (Figure 4). The Goryaev's chamber can directly count the number of deposited droplets on the slide and determine their size [10].

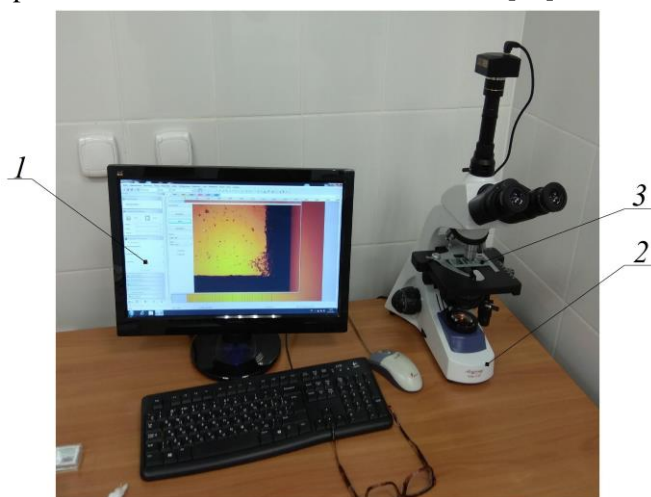


Fig. 3. Measuring unit for dispersion analysis: 1 – computer; 2 – microscope; 3 – slide glass with Goryaev's counting chamber

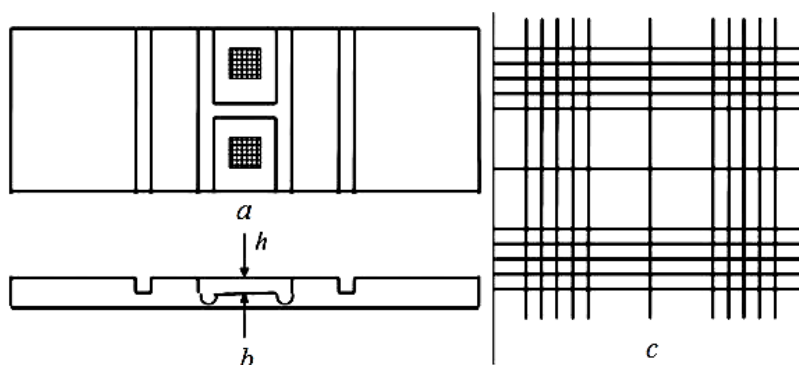


Fig. 4. Structure of Goryaev's counting chamber: a – top view; b – side view; c – grid layout; h – depth

Before the experiments the slide glass 3 is coated with a layer of glycerol to create an immersion medium. Under the sprayer's set operating conditions, the immersion-layer slide was moved uniformly across the aerosol spray, normally to its axis at a distance of 380 mm. Then the glass was placed on the microscope stage, and the droplets of the sprayed liquid were analyzed. The obtained images were transmitted to a personal computer, where using the Levenhuk ToupView software (graphic object

detection), the size of the deposited drops was determined. Levenhuk ToupView is designed for data analysis, including mathematical and programming methods of experimental data processing.

During the vortex injector sprayer study at the experimental setup, the compressed air working pressure in the vortex pipe varies from 0.1 MPa to 0.6 MPa on a 0.05 MPa pitch; as for liquid in the sprayer, it is constant (0.3 MPa). Virocide disinfectant (CID LINES,  $\text{NV} \cdot \text{s}^{-1}\text{A}$ ) was used as the working liquid.

### Results and discussion

The experimental results manifested that an increase in the hot gas temperature at the vortex tube outlet [11, 12] occurs, when the pressure of the compressed air in the vortex tube goes up. Table 2 shows the obtained values of heated gas at the hot stream outlet at various inlet pressures.

Table 2

Experimental values of the hot gas under different pressure

Compressed air pressure in the vortex tube ( $P_{in}$ ), bar	Hot gas temperature at the vortex tube outlet ( $T$ ), °C
0.10	20
0.15	24
0.20	29
0.25	34
0.30	42
0.35	59
0.40	75
0.45	86
0.50	98
0.55	110
0.60	120

Table 1 indicates that the pressure of compressed air in the vortex tube significantly affects the hot gas capacity. Based on the data in Table 2, a  $P_{in}-T$  curve is plotted, showing the linear dependence of these parameters.

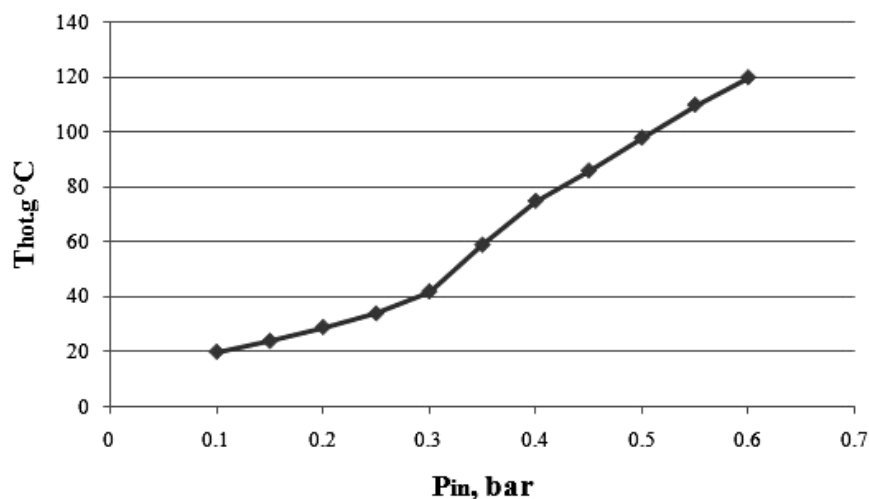


Fig. 5. Dependence of hot gas temperature versus pressure of compressed gas in the vortex tube

The vortex injector sprayer is inherently a heat exchanger - atomizer for heating and dispersing the disinfectant liquid. Under laboratory conditions, the degree of heating of the sprayer disinfectant liquid at different temperatures of the hot gas at the sprayer inlet was determined (Table 3). The initial temperature of the disinfectant is 20 °C.

Table 3

**Experimental values of hot gas and liquid temperatures**

Hot gas temperature at the sprayer inlet ( $T_{hot\ g}$ ), °C	Hot disinfectant liquid temperature at the sprayer outlet, °C
20	20.0
24	20.2
29	21.3
34	24.9
42	29.88
59	42.3
75	55.1
86	62.7
98	70.56
110	76.8
120	80.2

Based on the obtained data, the hot disinfectant liquid temperature is plotted against the compressed air temperature at the inlet to the sprayer (Figure 6).

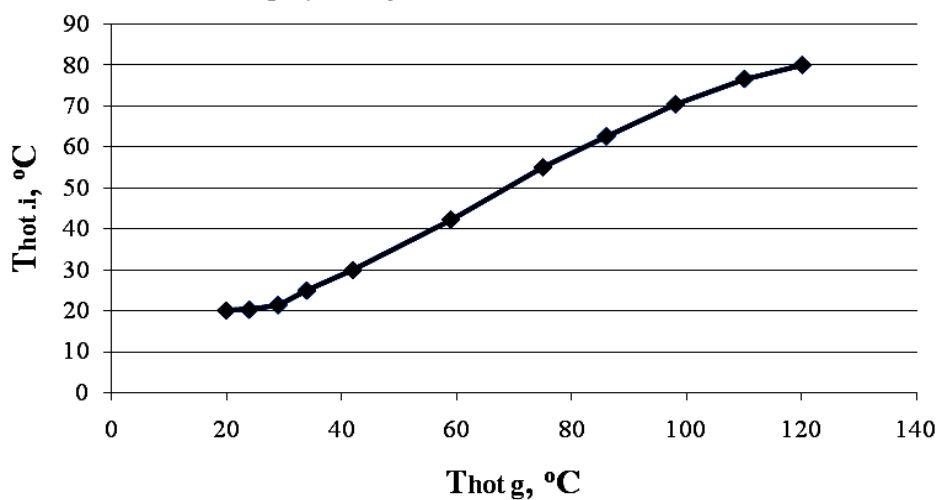


Fig. 6. Liquid-gas temperature dependence

In the dispersion process, the liquid viscosity significantly affects the size of the resulting droplets [13]. With increasing temperature, the physicochemical properties of liquids (kinematic viscosity and surface tension) decrease [14], since the adhesion forces between the molecules weaken [15; 16]. Therefore, it is easier to break up the heated liquid into small particles by spraying and obtain a monodisperse aerosol. Table 4 shows the experimental results of the investigation of the temperature effect on the physicochemical parameters of the Virocide disinfectant.

Table 4

**Experimental values of the temperature effect on the kinematic viscosity of the Virocide disinfectant**

$T_{hot\ l}$ , °C	$\nu \cdot 10^6$ , $m^2 \cdot s^{-1}$
0	1.789
20	1.005
40	0.649
60	0.471
80	0.363
100	0.293
120	0.249

Table 4 indicates that the kinematic viscosity of the Virocide disinfectant liquid is close to water. A graph of the liquid kinematic viscosity dependence on its various temperatures is plotted (Figure 7).

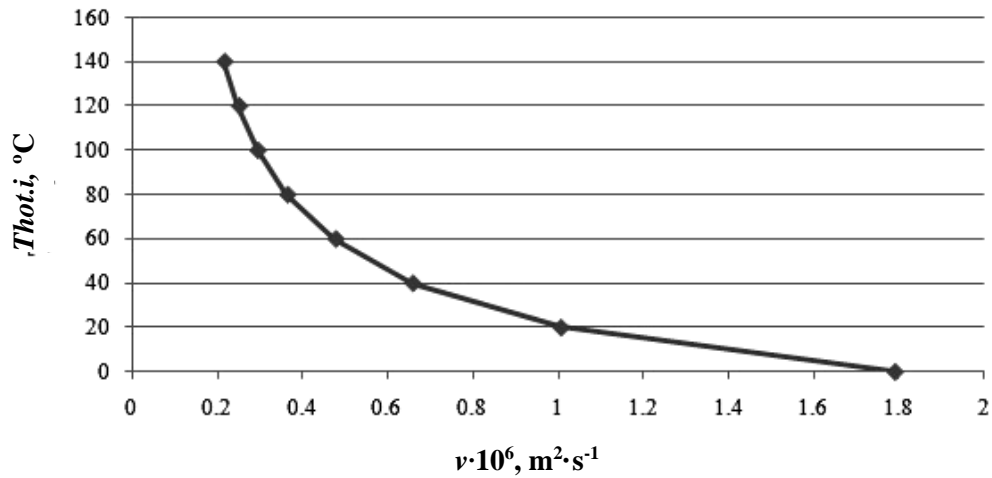


Fig. 7. Temperature-kinematic viscosity dependence on the disinfectant liquid

Using the measuring unit for examining the droplet size of the spray dispersion, we obtained images of formed liquid droplets at the working pressures of 0.4, 0.5, and 0.6 MPa in the system (Figure 8).

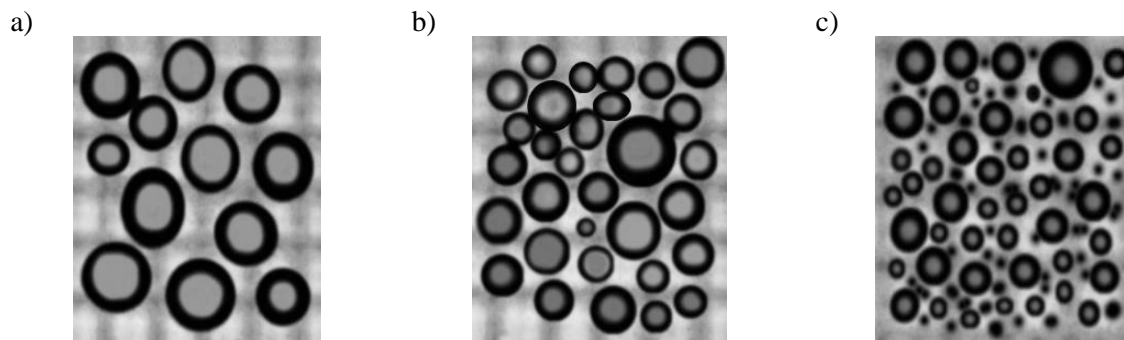


Fig. 8. Images of droplets under different working pressure:  
a – 0.4 MPa; b – 0.5 MPa; c – 0.6 MPa

Using the Levenhuk ToupView software, the deposited droplet sizes per 1 cm<sup>2</sup> were received at various operating conditions of the vortex injector sprayer (Table 5).

Table 5

**Experimental values of the deposited droplet sizes**

$P_{in} = 4 \text{ MPa}$		$P_{in} = 5 \text{ MPa}$		$P_{in} = 6 \text{ MPa}$	
$n, \text{ pcs}$	$D_{aver}, \mu\text{m}$	$n, \text{ pcs}$	$D_{aver}, \mu\text{m}$	$n, \text{ pcs}$	$D_{aver}, \mu\text{m}$
96	20	247	20	404	20
74	50	206	50	220	50
107	80	194	80	120	80
120	110	156	110	60	110
86	140	110	140	27	140
79	170	64	170	16	170
54	200	25	200	5	200
40	230	14	230	–	230
24	260	3	260	–	260
11	290	–	290	–	290
7	320	–	320	–	320

Figure 9 graphically presents the dependence of the average diameter and the number of droplets under various operating conditions of the vortex injector sprayer.

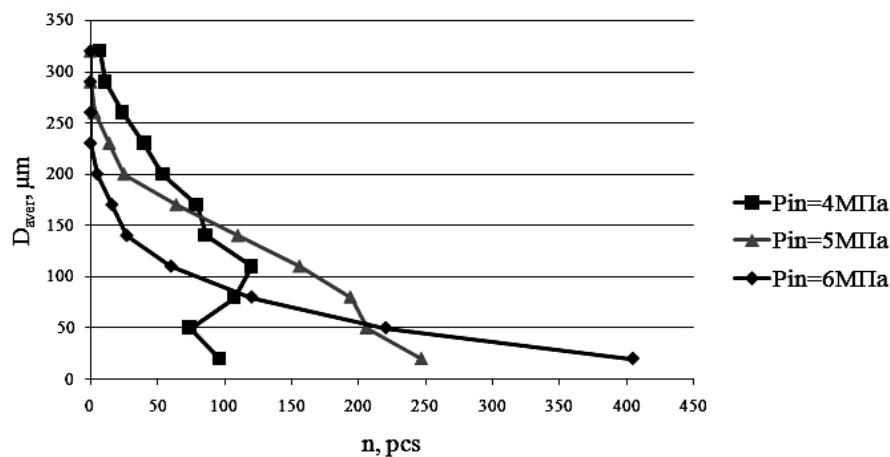


Fig. 9. Average diameter and number of droplets at different working pressure of the sprayer

Results revealed that the sprayer working at  $P_{in} = 4$  MPa is suitable for surface treatment by wetting a disinfectant, whereas at  $P_{in} = 5$  MPa and  $P_{in} = 6$  MPa – for aerosol disinfection. The droplet size and temperature of the aerosol directly provide its penetrating capacity, causing an increase in the disinfectant chemical activity.

One of the essential conditions for veterinary and sanitary work conditions is developing high-performance technical devices for dispersing certain disinfectants to develop science-based biochemical technologies for processing premises and equipment.

## Conclusions

1. The developed disinfectant setup with the measuring unit can investigate the droplet size of the spray from the new vortex injector device and obtain reliable experimental data affecting the quality of dispersing disinfectants.
2. Dependencies of the operating parameters for the vortex injector sprayer are determined, which provide the formation of spray with a particular droplet size to satisfy specific veterinary and sanitary requirements, in particular, it was found that the disinfectant wets the surface at the compressed air pressure  $P_{in} = 4$  MPa, while aerosol disinfection occurs at the pressure  $P_{in} = 5$  MPa and  $P_{in} = 6$  MPa.

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